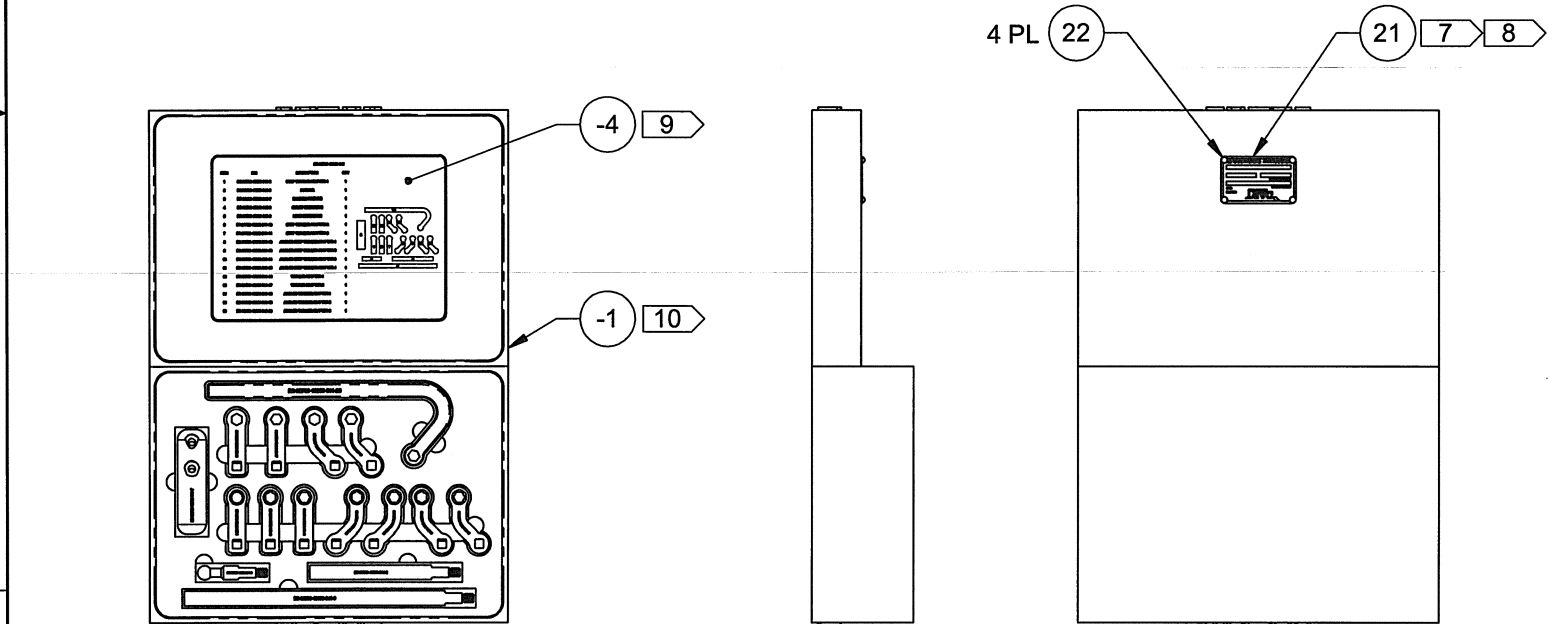
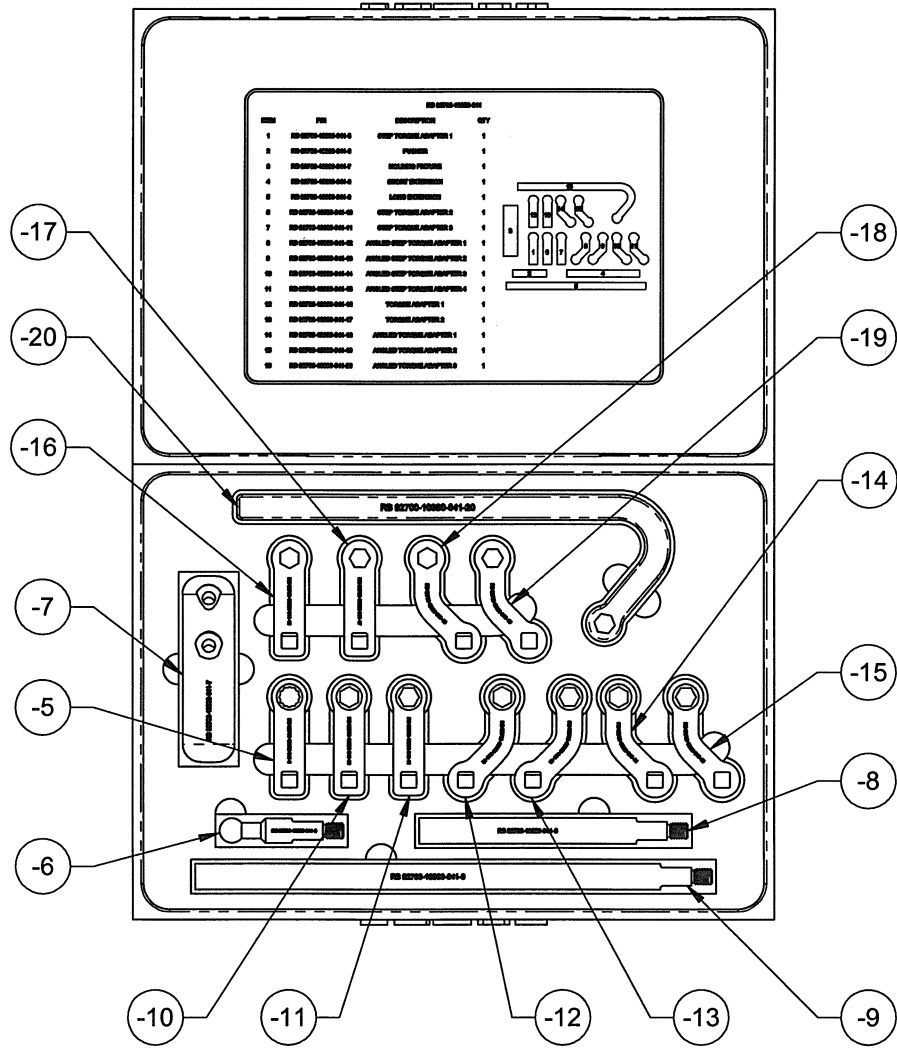


ITEM #	QTY	Part #	PART TITLE
-1	1	RB 92700-10360-041-1	PACKAGING ASSY
-4	1	RB 92700-10360-041-4	CONTENT PLACARD
-5	1	RB 92700-10360-041-5	STEP TORQUE ADAPTER 1
-6	1	RB 92700-10360-041-6	PUSHER
-7	1	RB 92700-10360-041-7	HOLDING FIXTURE
-8	1	RB 92700-10360-041-8	SHORT EXTENSION
-9	1	RB 92700-10360-041-9	LONG EXTENSION
-10	1	RB 92700-10360-041-10	STEP TORQUE ADAPTER 2
-11	1	RB 92700-10360-041-11	STEP TORQUE ADAPTER 3
-12	1	RB 92700-10360-041-12	ANGLED STEP TORQUE ADAPTER 1
-13	1	RB 92700-10360-041-13	ANGLED STEP TORQUE ADAPTER 2
-14	1	RB 92700-10360-041-14	ANGLED STEP TORQUE ADAPTER 3
-15	1	RB 92700-10360-041-15	ANGLED STEP TORQUE ADAPTER 4
-16	1	RB 92700-10360-041-16	TORQUE ADAPTER 1
-17	1	RB 92700-10360-041-17	TORQUE ADAPTER 2
-18	1	RB 92700-10360-041-18	ANGLED TORQUE ADAPTER 1
-19	1	RB 92700-10360-041-19	ANGLED TORQUE ADAPTER 2
-20	1	RB 92700-10360-041-20	ANGLED TORQUE ADAPTER 3
21	1	RB41011	DART PLACARD
22	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. X 0.425" LG.



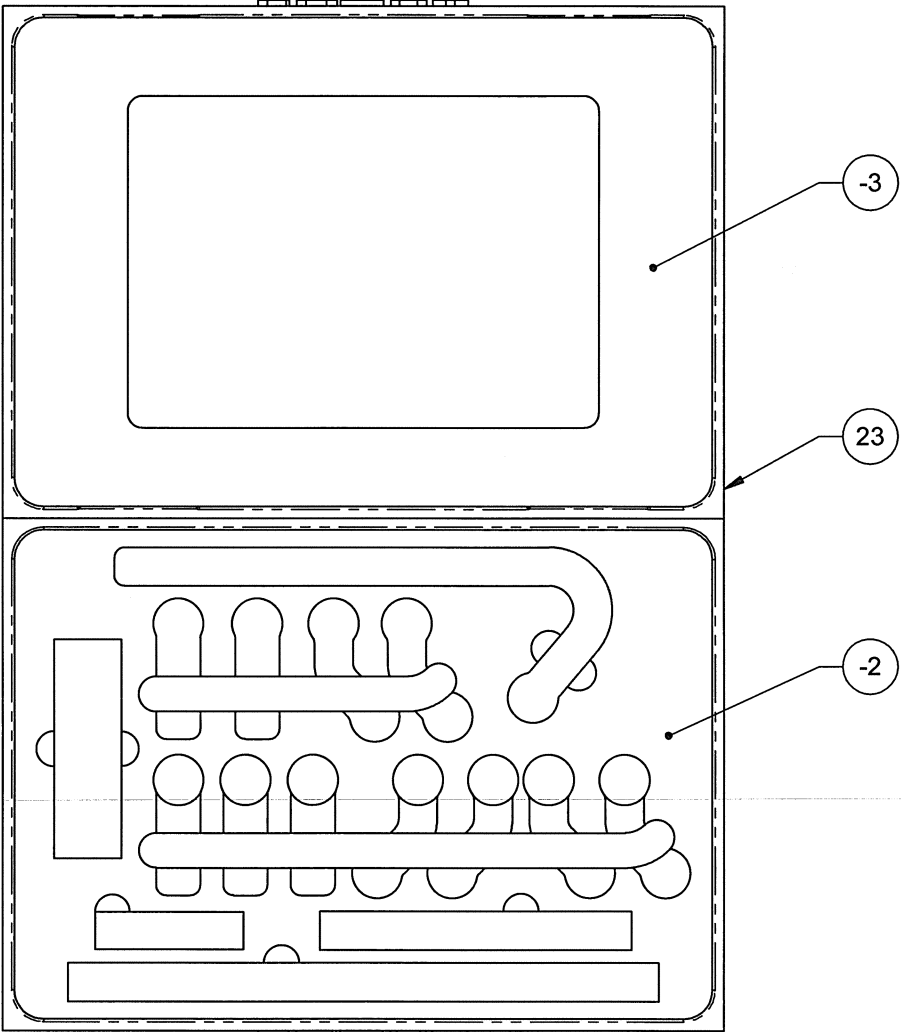
- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: N/A
  - 7) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED
  - 8) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
  - 9) HOT GLUE THE PLASTIC PLACARD ONTO THE TOP FOAM
  - 10) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE



**RB 92700-10360-041 ADAPTER KIT**


B	-12 TOOL PART # WAS RB 92700-10363-041 IS RB 92700-10360-041		19-530	KPT
	-5, -6, -8 TO -20 ADDED RC 40-50 HEAT TREAT. REMOVED DOT MARK NOTE			
	-20 REMOVED NOTE FOR PRE-HEAT BEFORE BENDING			
A	NEW ISSUE			KT
REV.	DESCRIPTION		ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	KPT			
CHECKED	VM	TOOL PART #		REV. B
MFG. APPR.	DP	RB 92700-10360-041		SHEET 1 OF 21
APPROVED	VP	TITLE		SCALE
DATE 1/22/2019		ADAPTER KIT		NTS
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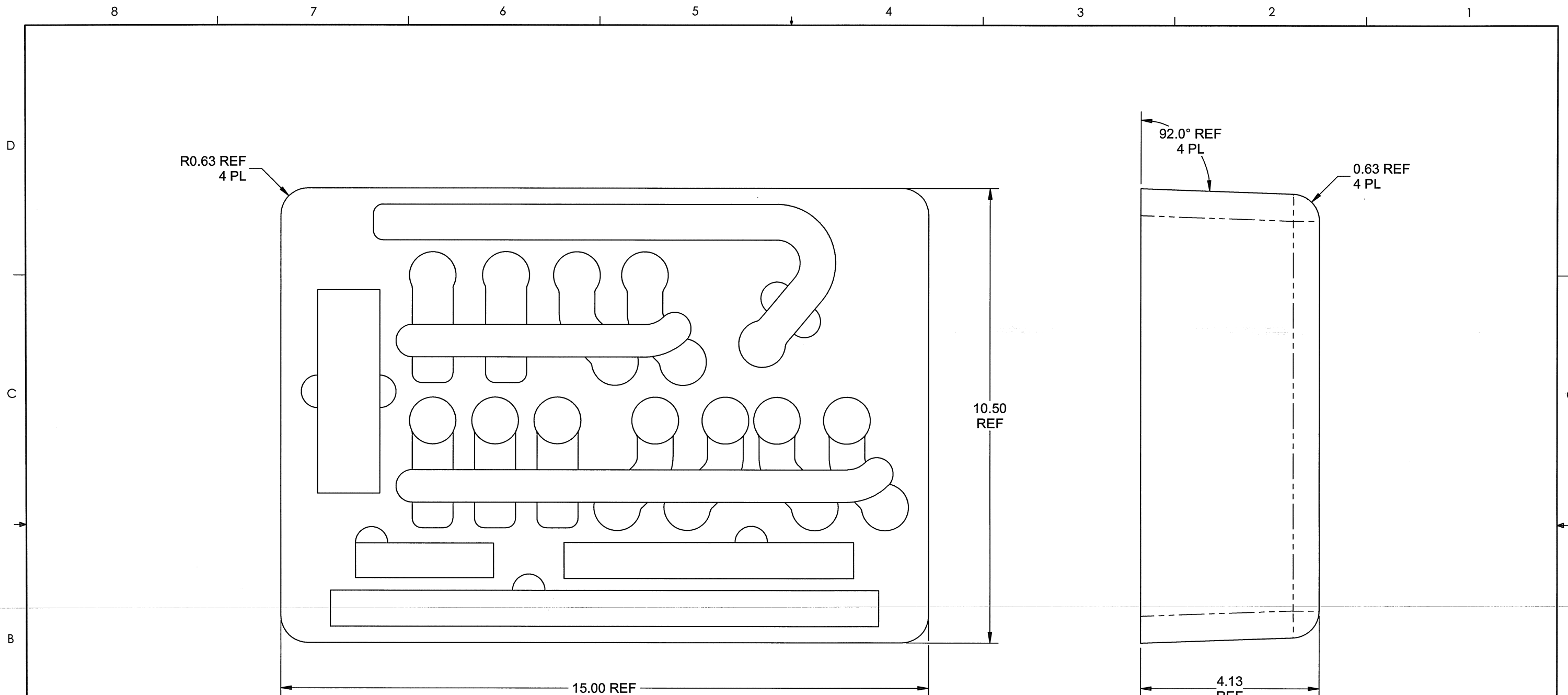
ITEM #	QTY	PART #	PART TITLE
-2	1	RB 92700-10360-041-2	BOTTOM FOAM
-3	1	RB 92700-10360-041-3	TOP FOAM
23	1	PELICAN #APP-iM2200-E	PELICAN CASE iM2200



**RB 92700-10360-041-1 PACKAGING ASSY**

NOTES:  
1) MATERIAL: N/A  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: N/A  
7) IDENTIFICATION: N/A

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. B
MFG. APPR.	DP	<b>RB 92700-10360-041</b>	SHEET 2 OF 21
APPROVED		TITLE	SCALE
DATE <b>1/22/2019</b>		<b>ADAPTER KIT</b>	NTS
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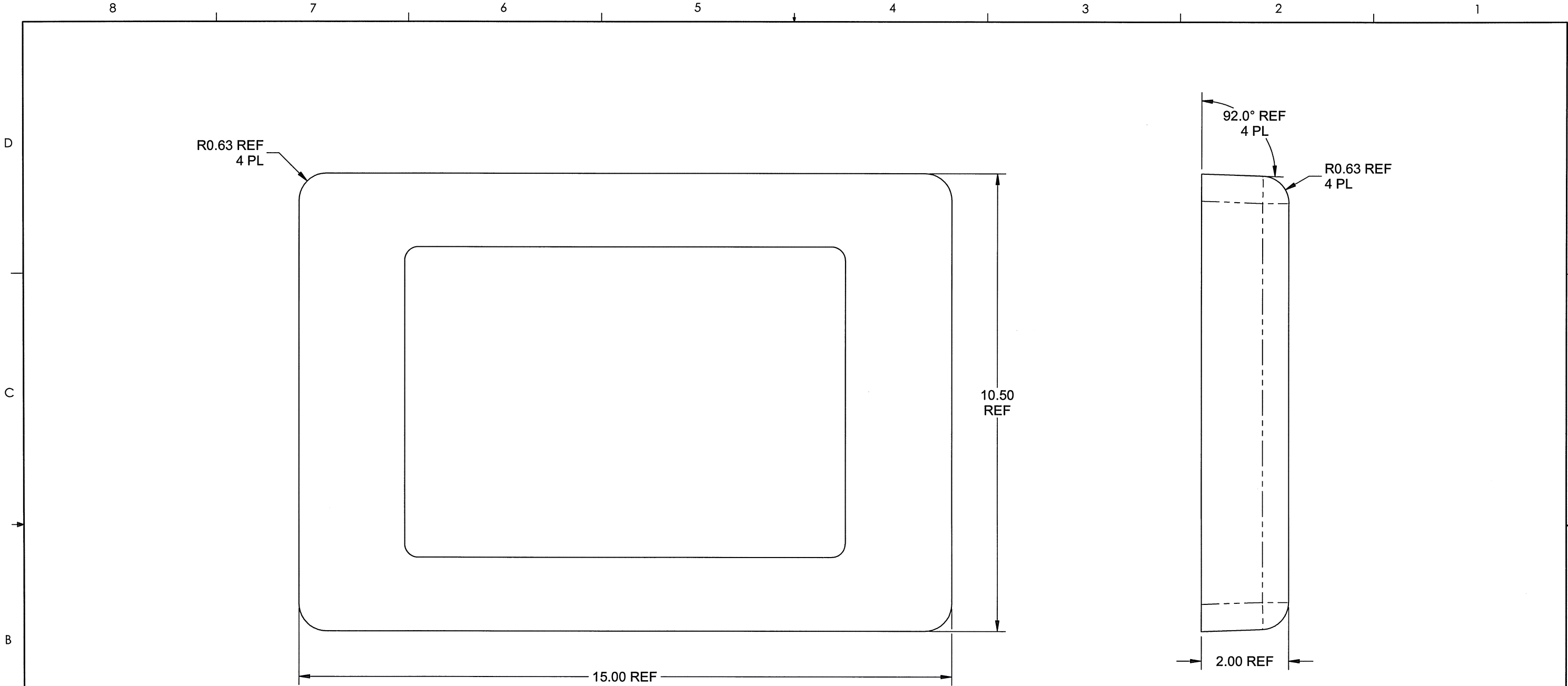


**RB 92700-10360-041-2 BOTTOM FOAM**

8

NOTES:  
1) MATERIAL: BLACK ETHAFOAM 220  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: N/A  
7) IDENTIFICATION: N/A  
8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RB 92700-10360-041-2 REV B.STEP

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. B
MFG. APPR.	DP	<b>RB 92700-10360-041</b>	SHEET 3 OF 21
APPROVED	WY	TITLE	SCALE
DATE 1/22/2019		<b>ADAPTER KIT</b>	NTS
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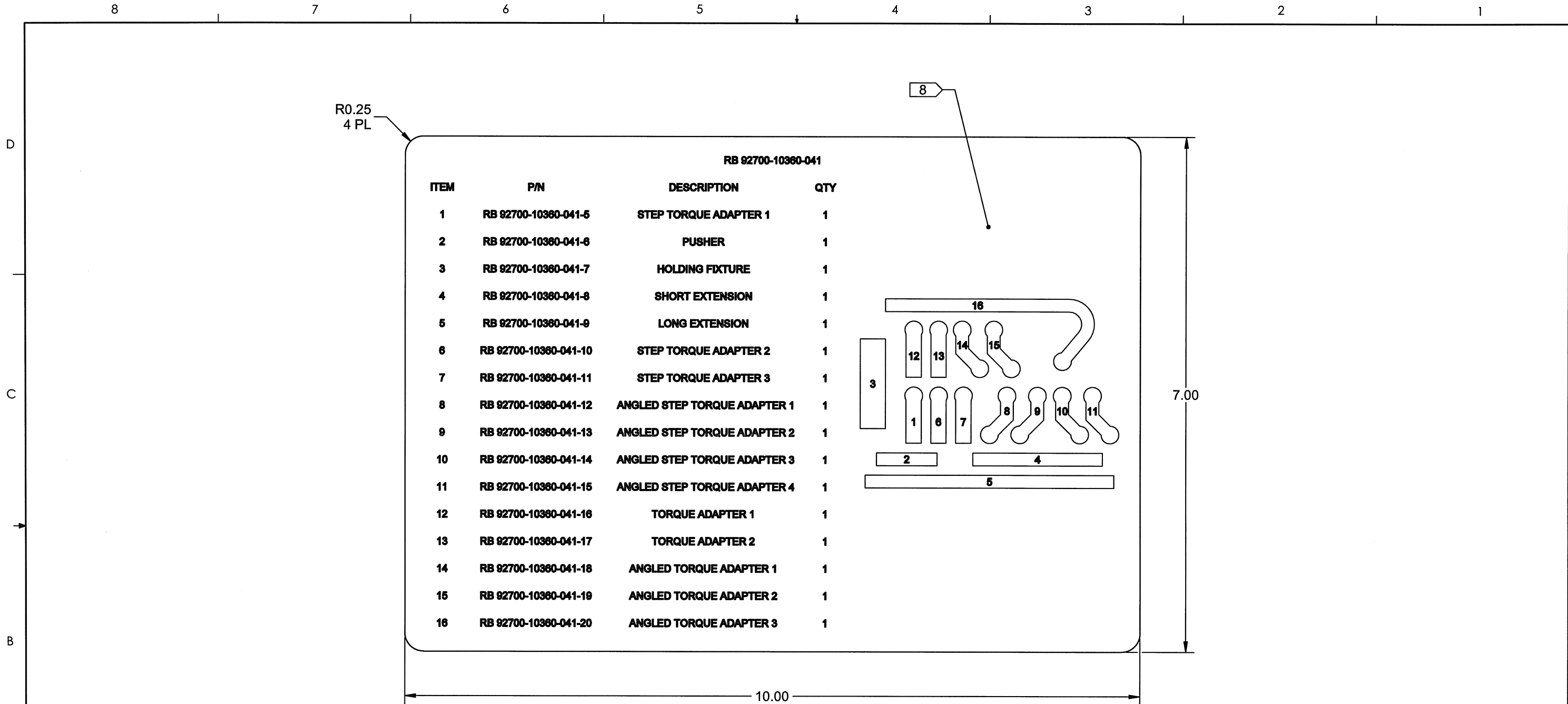


**RB 92700-10360-041-3 TOP FOAM**

8

- NOTES:
- 1) MATERIAL: BLACK ETHAFOAM 220
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: N/A
  - 7) IDENTIFICATION: N/A
  - 8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RB 92700-10360-041-3 REV B.STEP

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. B
MFG. APPR.	DP	<b>RB 92700-10360-041</b>	SHEET 4 OF 21
APPROVED	<i>VM</i>	TITLE	SCALE
DATE <b>1/22/2019</b>		<b>ADAPTER KIT</b>	NTS
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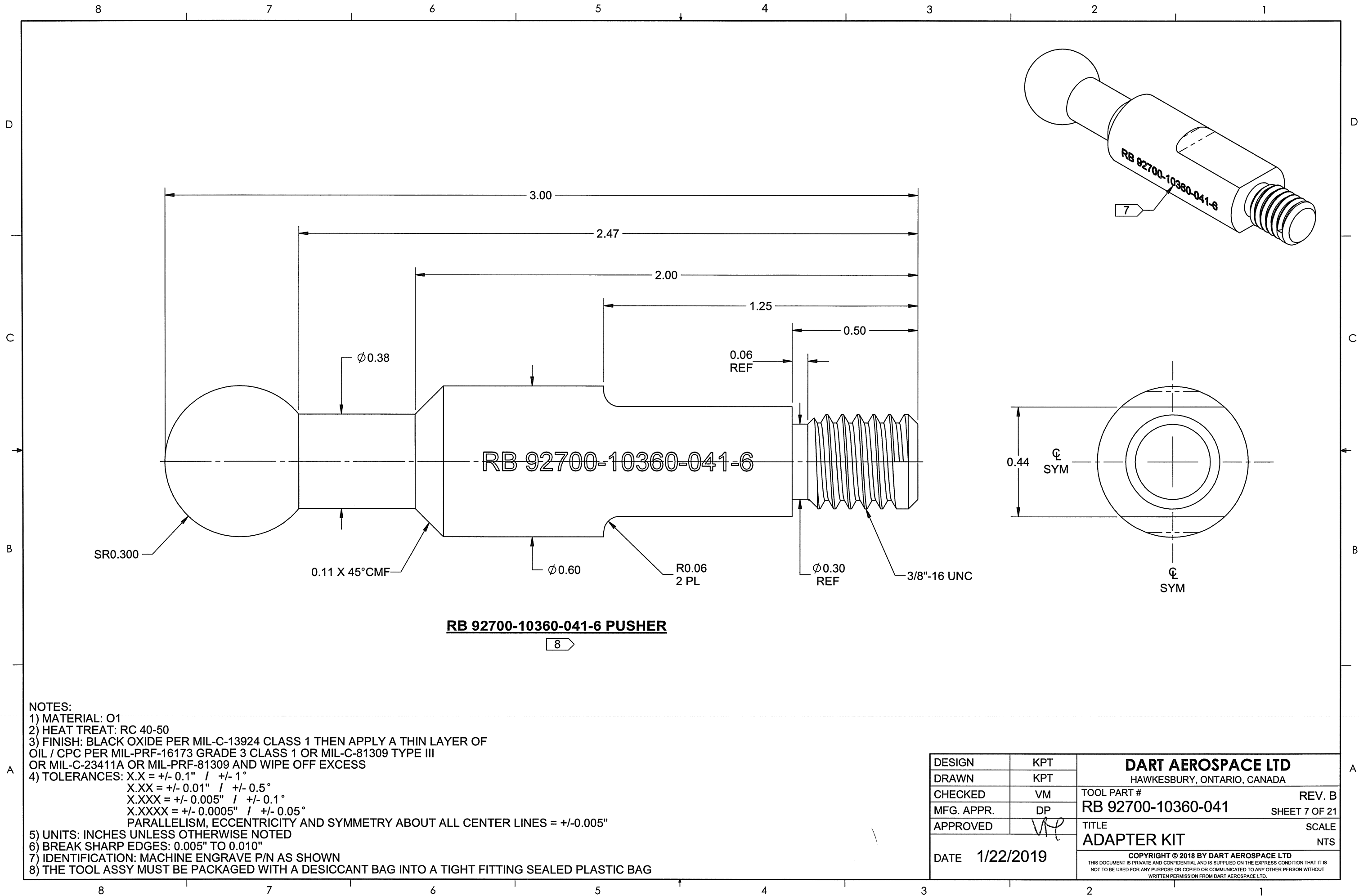
**RB 92700-10360-041-4 CONTENT PLACARD**

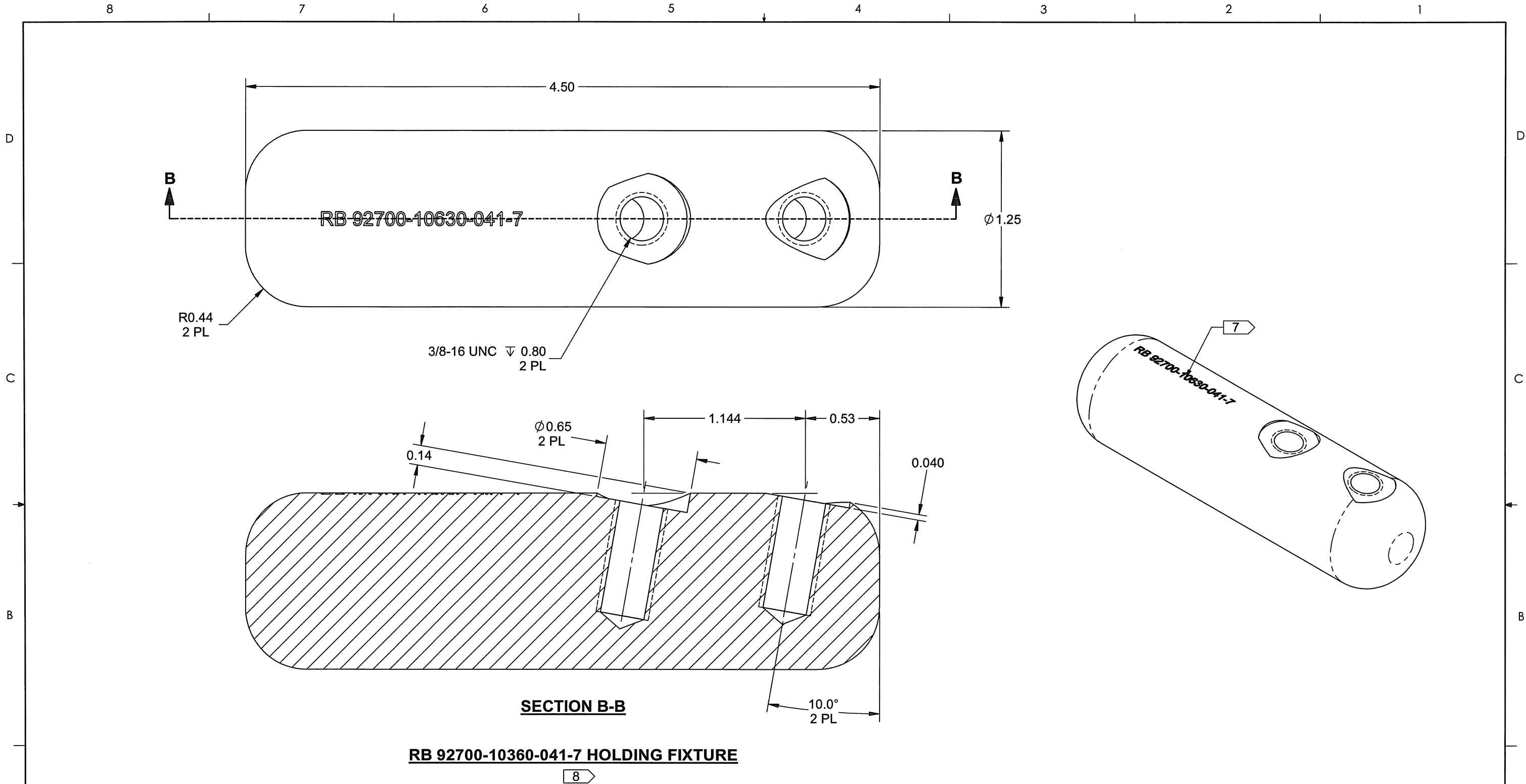
**NOTES:**

- 1) MATERIAL: MULTI-CRAFT PLASTICS # LM922402 OR EQUIV  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: N/A  
7) IDENTIFICATION: N/A  
8) BLACK BACKGROUND WITH WHITE LINES AND LETTERS

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. B
MFG. APPR.	DP	RB 92700-10360-041	SHEET 5 OF 21
APPROVED	VM	TITLE	SCALE
DATE 1/24/2019		ADAPTER KIT	NTS
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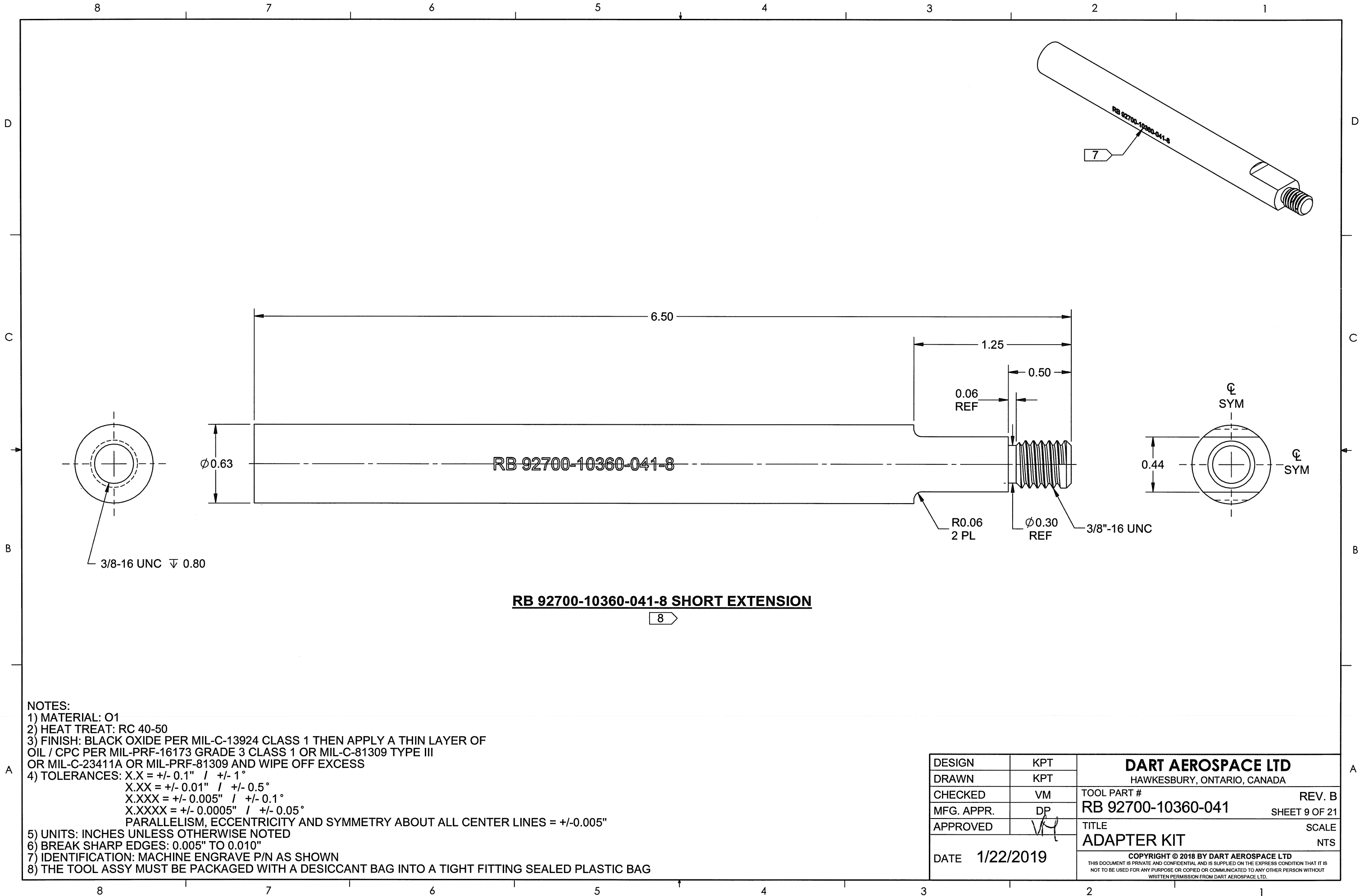


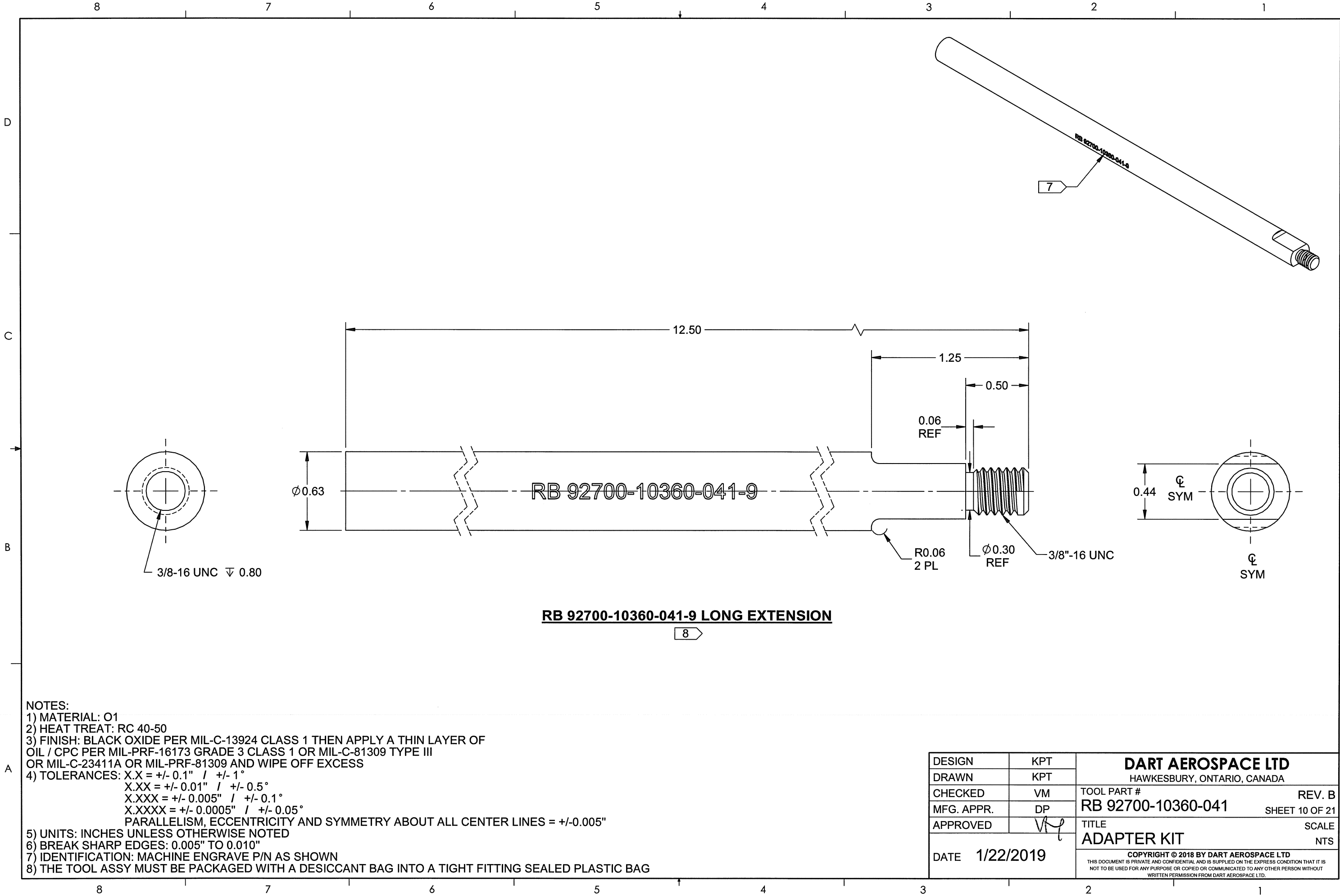


NOTES:  
1) MATERIAL: 6061-T6 / 7075-T6  
2) HEAT TREAT: N/A  
3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: 0.005" TO 0.010"  
7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK P/N AS SHOWN  
8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. B
MFG. APPR.	DP	<b>RB 92700-10360-041</b>	SHEET 8 OF 21
APPROVED	VM	TITLE	SCALE
DATE <b>1/22/2019</b>		<b>ADAPTER KIT</b>	NTS
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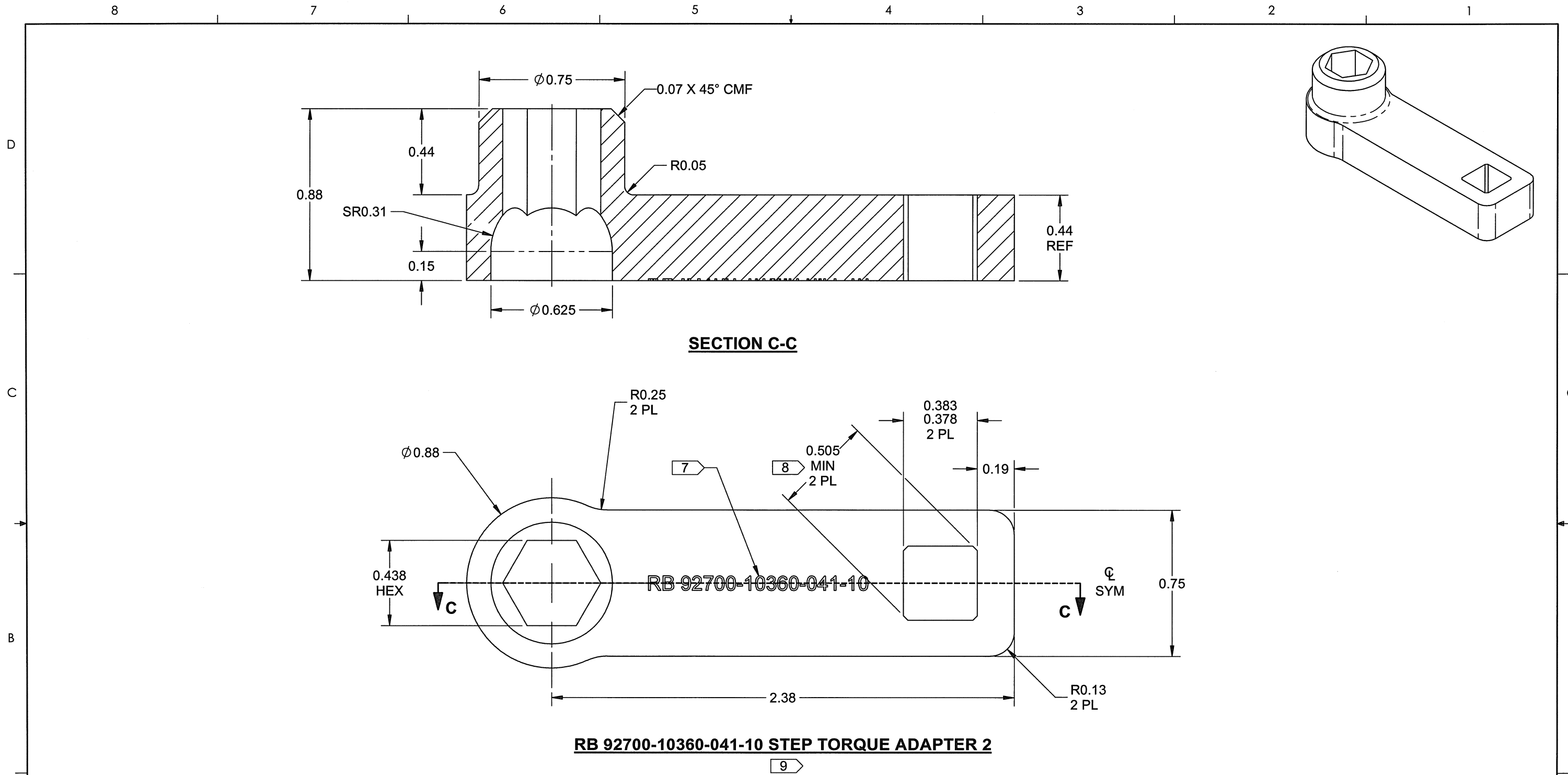






NOTES:  
1) MATERIAL: O1  
2) HEAT TREAT: RC 40-50  
3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: 0.005" TO 0.010"  
7) IDENTIFICATION: MACHINE ENGRAVE P/N AS SHOWN  
8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. B
MFG. APPR.	DP	<b>RB 92700-10360-041</b>	SHEET 10 OF 21
APPROVED	<i>VM</i>	TITLE	SCALE
DATE <b>1/22/2019</b>		<b>ADAPTER KIT</b>	NTS
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NOTES:

1) MATERIAL: O1

2) HEAT TREAT: RC 40-50

3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

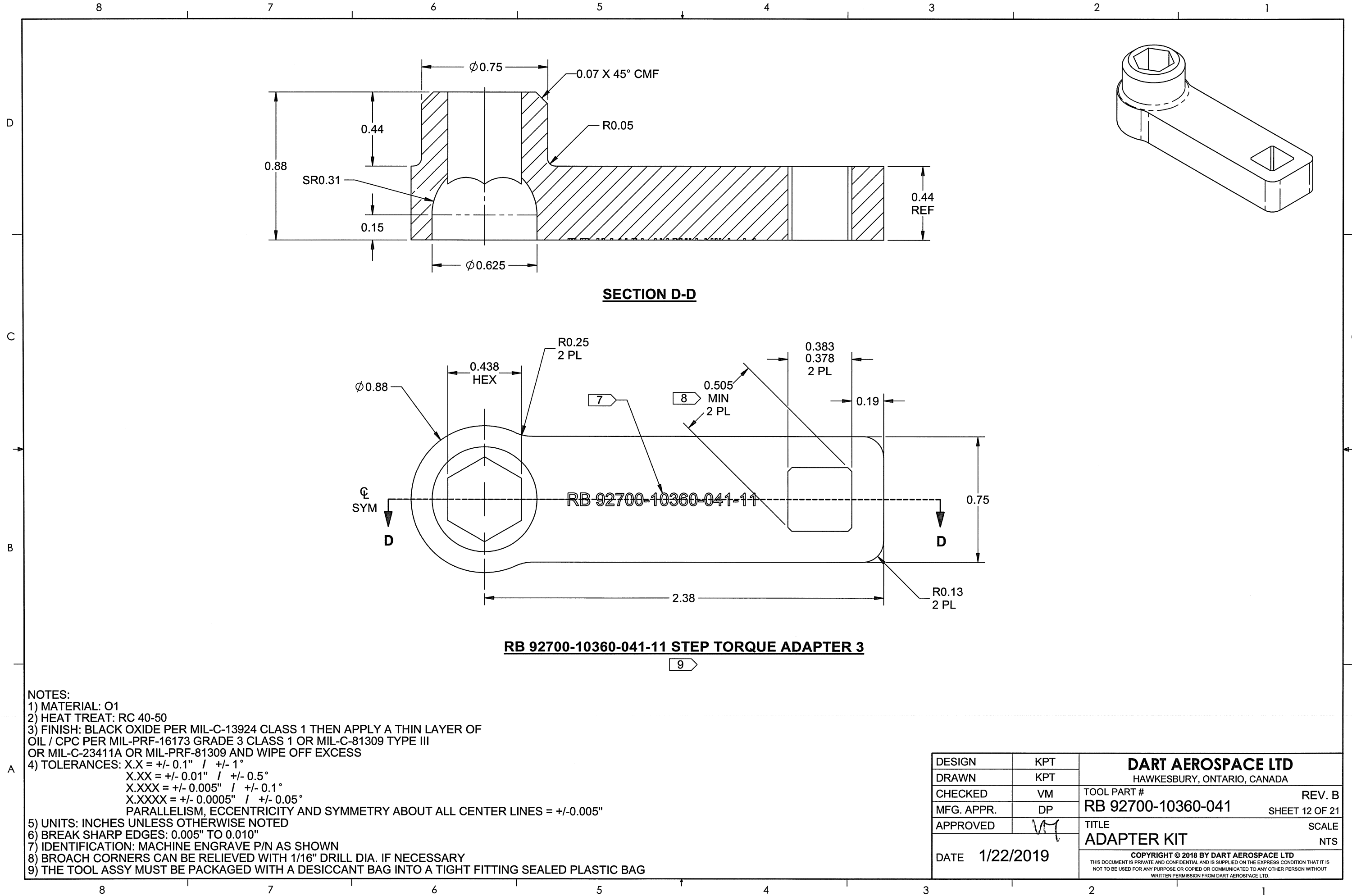
6) BREAK SHARP EDGES: 0.005" TO 0.010"

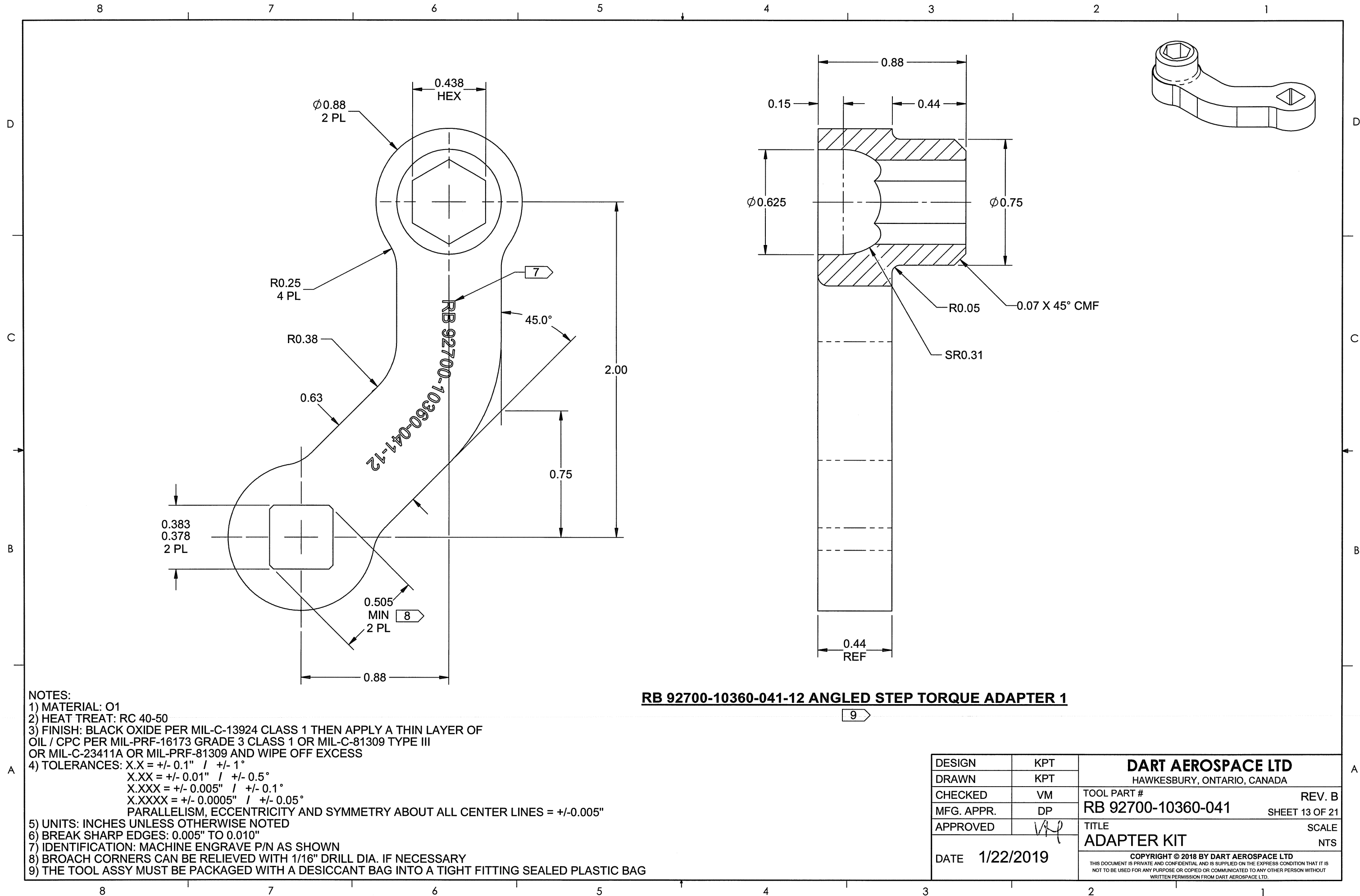
7) IDENTIFICATION: MACHINE ENGRAVE P/N AS SHOWN

8) BROACH CORNERS CAN BE RELIEVED WITH 1/16" DRILL DIA. IF NECESSARY

9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

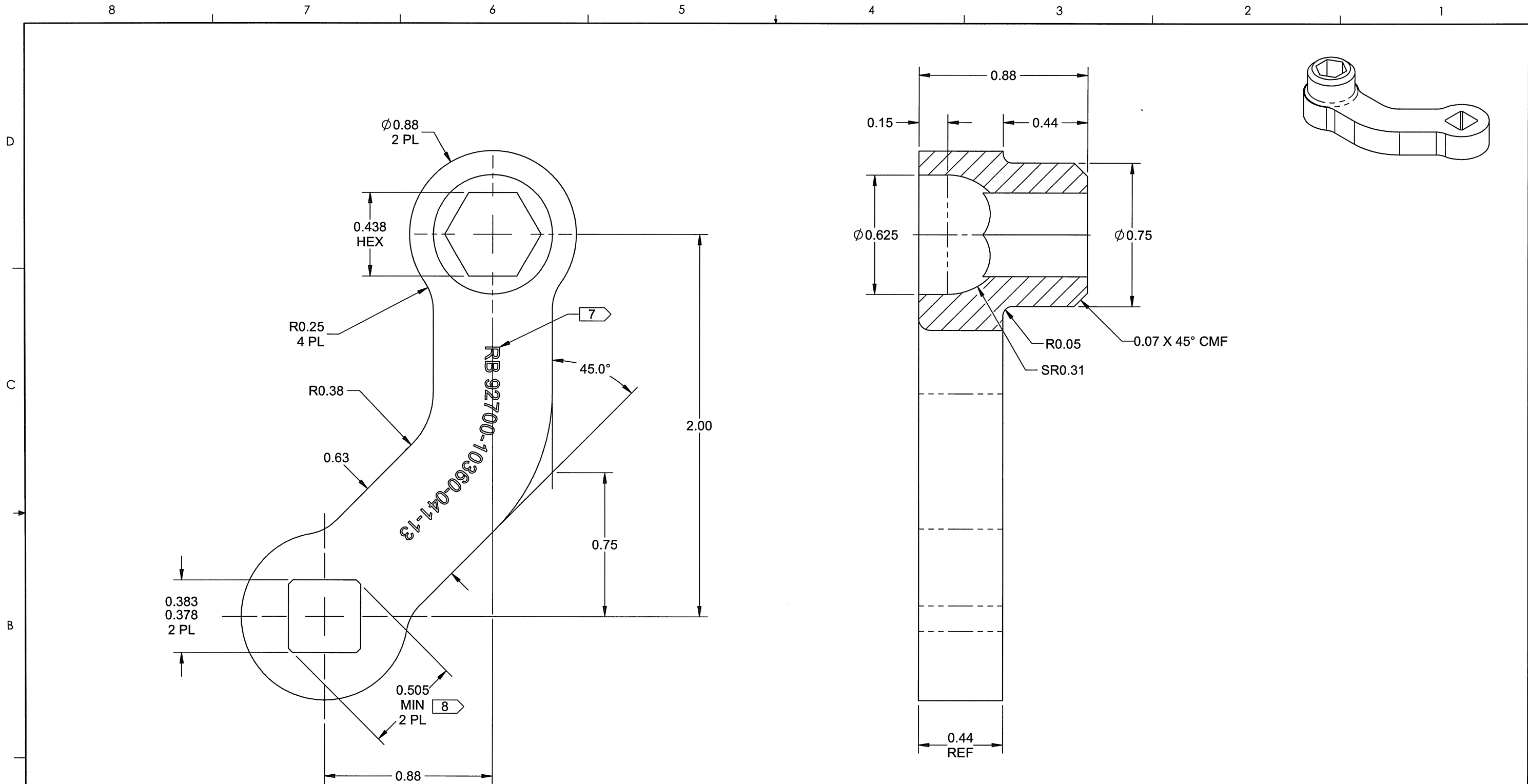
DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. B
MFG. APPR.	DP	<b>RB 92700-10360-041</b>	SHEET 11 OF 21
APPROVED	<i>VP</i>	TITLE	SCALE
DATE <b>1/22/2019</b>		<b>ADAPTER KIT</b>	NTS
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NOTES:  
1) MATERIAL: O1  
2) HEAT TREAT: RC 40-50  
3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: 0.005" TO 0.010"  
7) IDENTIFICATION: MACHINE ENGRAVE P/N AS SHOWN  
8) BROACH CORNERS CAN BE RELIEVED WITH 1/16" DRILL DIA. IF NECESSARY  
9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

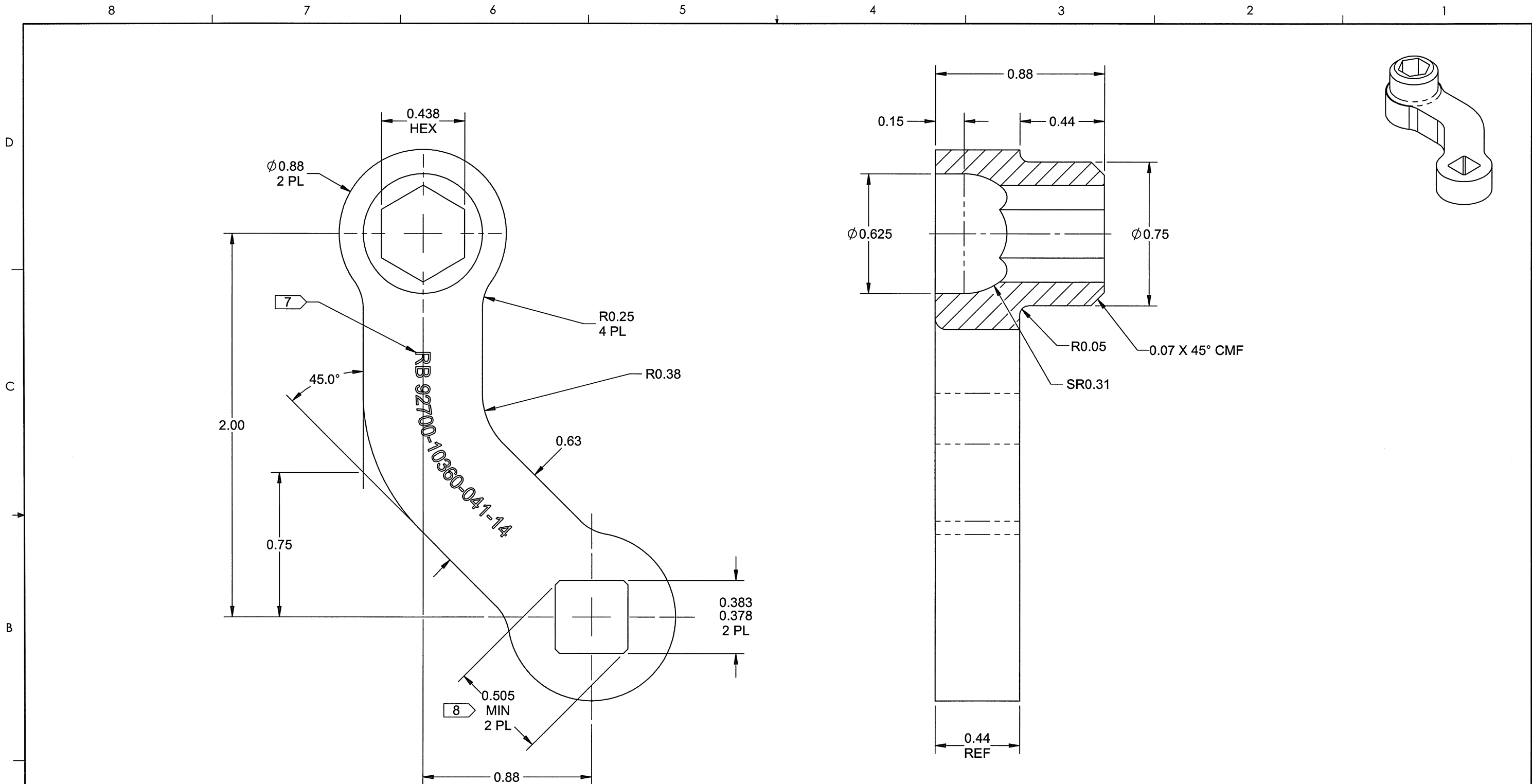
DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. B
MFG. APPR.	DP	RB 92700-10360-041	SHEET 13 OF 21
APPROVED	VHP	TITLE	SCALE
DATE 1/22/2019		ADAPTER KIT	NTS
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**RB 92700-10360-041-13 ANGLED STEP TORQUE ADAPTER 2**

NOTES:  
1) MATERIAL: O1  
2) HEAT TREAT: RC 40-50  
3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: 0.005" TO 0.010"  
7) IDENTIFICATION: MACHINE ENGRAVE P/N AS SHOWN  
8) BROACH CORNERS CAN BE RELIEVED WITH 1/16" DRILL DIA. IF NECESSARY  
9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. B
MFG. APPR.	DP	<b>RB 92700-10360-041</b>	SHEET 14 OF 21
APPROVED	<i>VP</i>	TITLE	SCALE
DATE 1/22/2019		<b>ADAPTER KIT</b>	NTS
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NOTES:

1) MATERIAL: O1

2) HEAT TREAT: RC 40-50

3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: 0.005" TO 0.010"

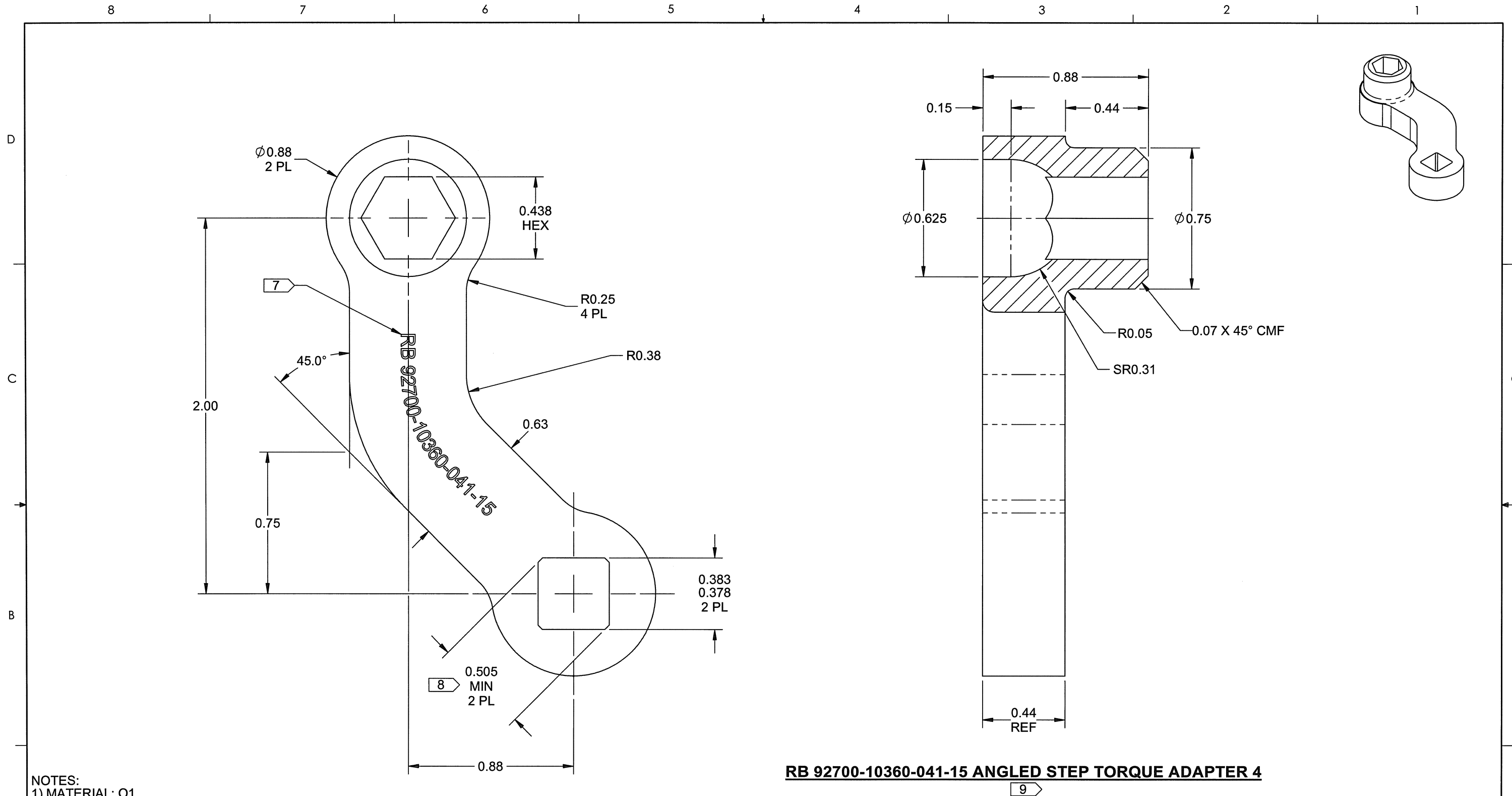
7) IDENTIFICATION: MACHINE ENGRAVE P/N AS SHOWN

8) BROACH CORNERS CAN BE RELIEVED WITH 1/16" DRILL DIA. IF NECESSARY

9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

**RB 92700-10360-041-14 ANGLED STEP TORQUE ADAPTER 3**

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. B
MFG. APPR.	DP	<b>RB 92700-10360-041</b>	SHEET 15 OF 21
APPROVED	<i>VM</i>	TITLE	SCALE
DATE 1/22/2019		<b>ADAPTER KIT</b>	NTS
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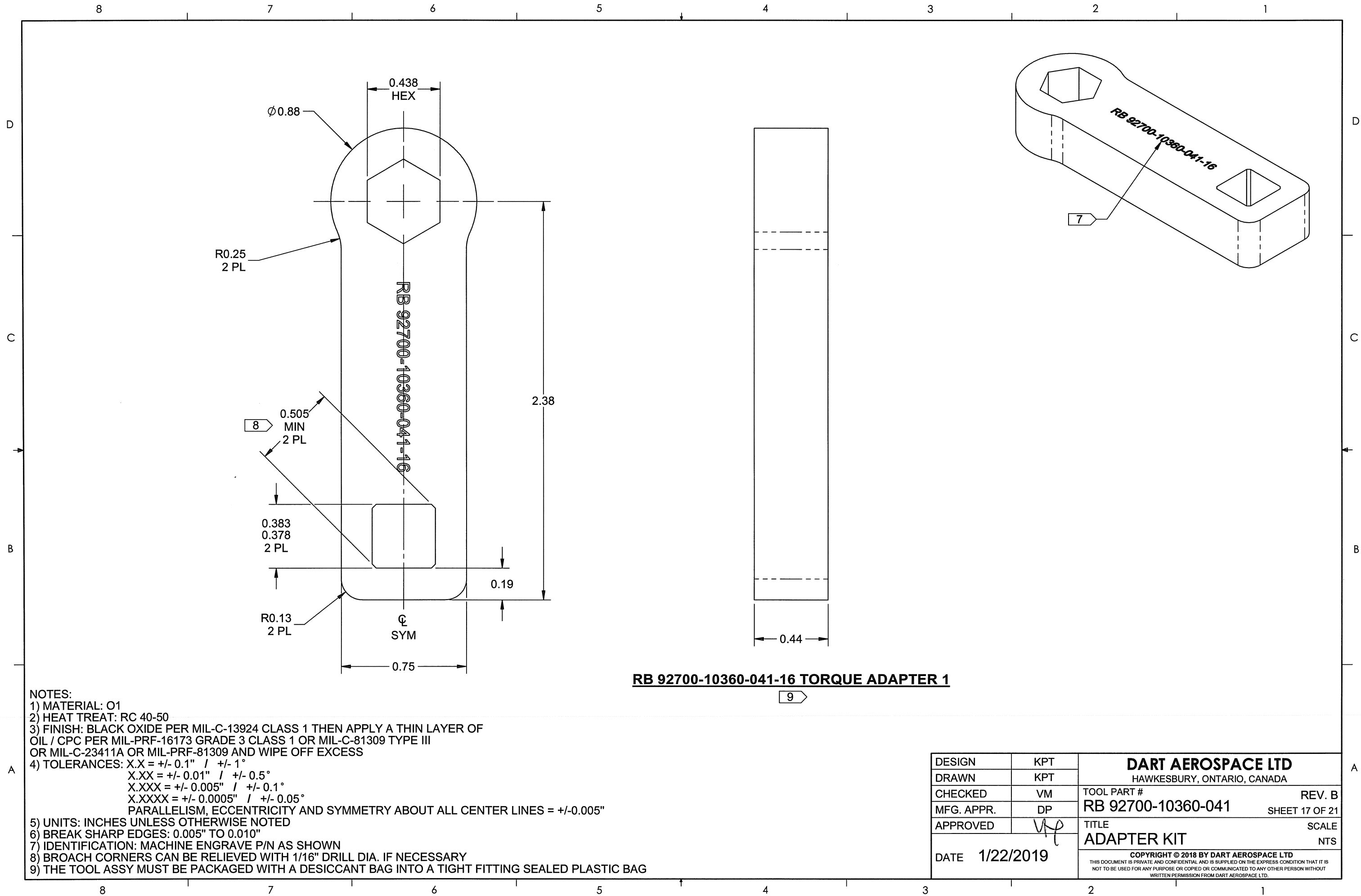


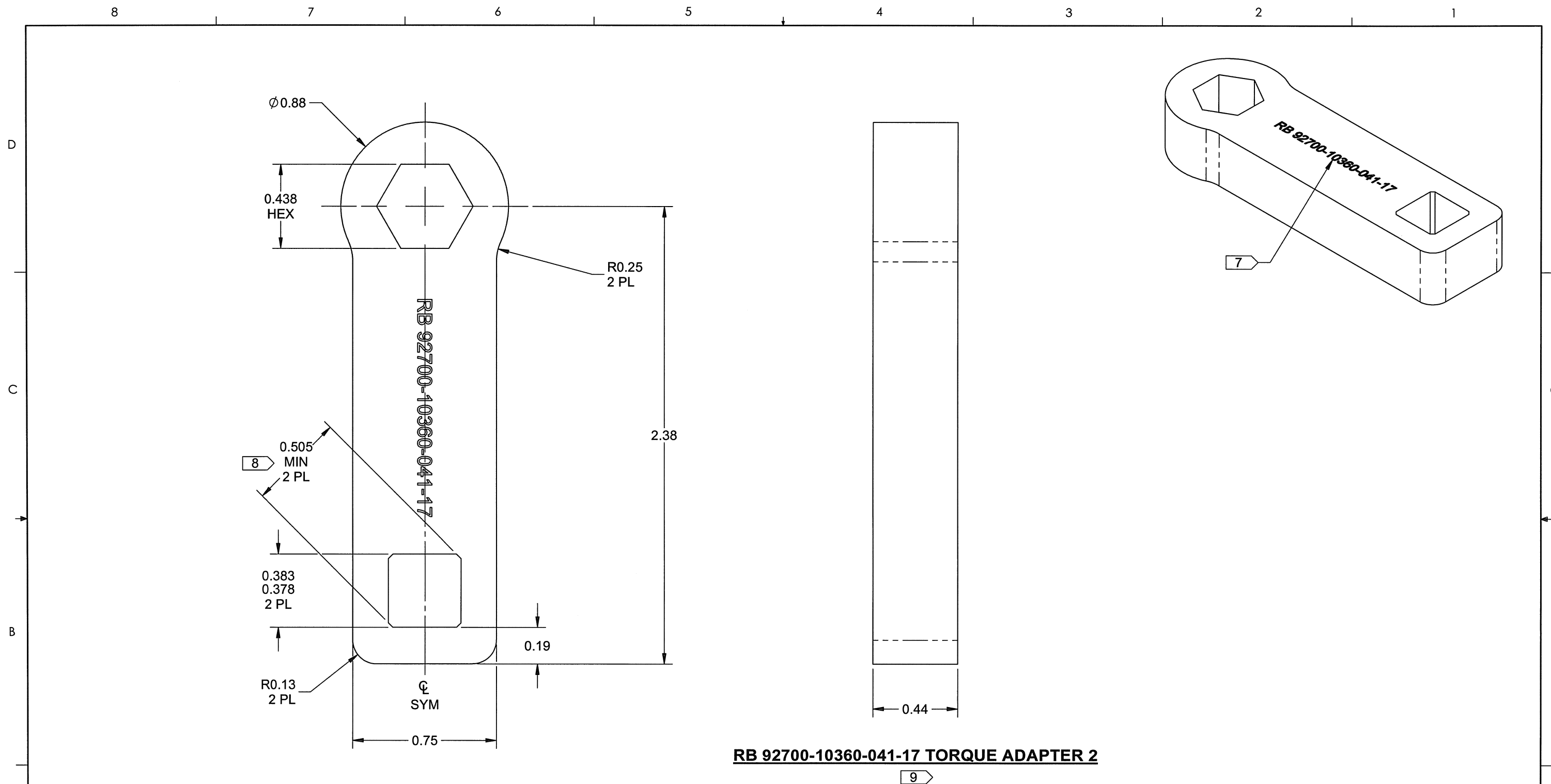
**RB 92700-10360-041-15 ANGLED STEP TORQUE ADAPTER 4**

NOTES:  
1) MATERIAL: O1  
2) HEAT TREAT: RC 40-50  
3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: 0.005" TO 0.010"  
7) IDENTIFICATION: MACHINE ENGRAVE P/N AS SHOWN  
8) BROACH CORNERS CAN BE RELIEVED WITH 1/16" DRILL DIA. IF NECESSARY  
9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

DESIGN	KPT	<b>DART AEROSPACE LTD</b>	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. B
MFG. APPR.	DP	<b>RB 92700-10360-041</b>	SHEET 16 OF 21
APPROVED		TITLE	SCALE
DATE 1/22/2019		<b>ADAPTER KIT</b>	NTS
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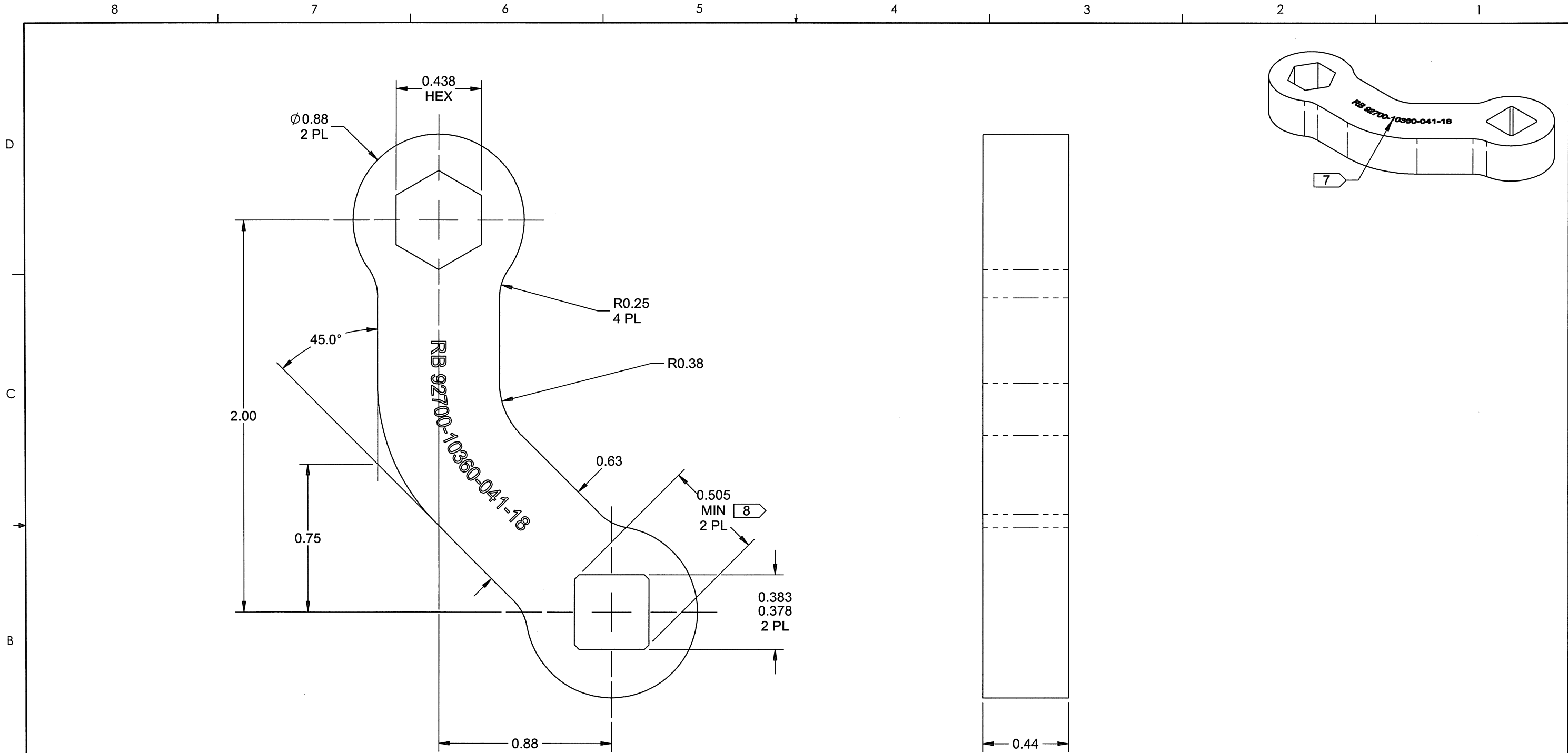




**RB 92700-10360-041-17 TORQUE ADAPTER 2**

- NOTES:
- 1) MATERIAL: O1
  - 2) HEAT TREAT: RC 40-50
  - 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
  - 7) IDENTIFICATION: MACHINE ENGRAVE P/N AS SHOWN
  - 8) BROACH CORNERS CAN BE RELIEVED WITH 1/16" DRILL DIA. IF NECESSARY
  - 9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

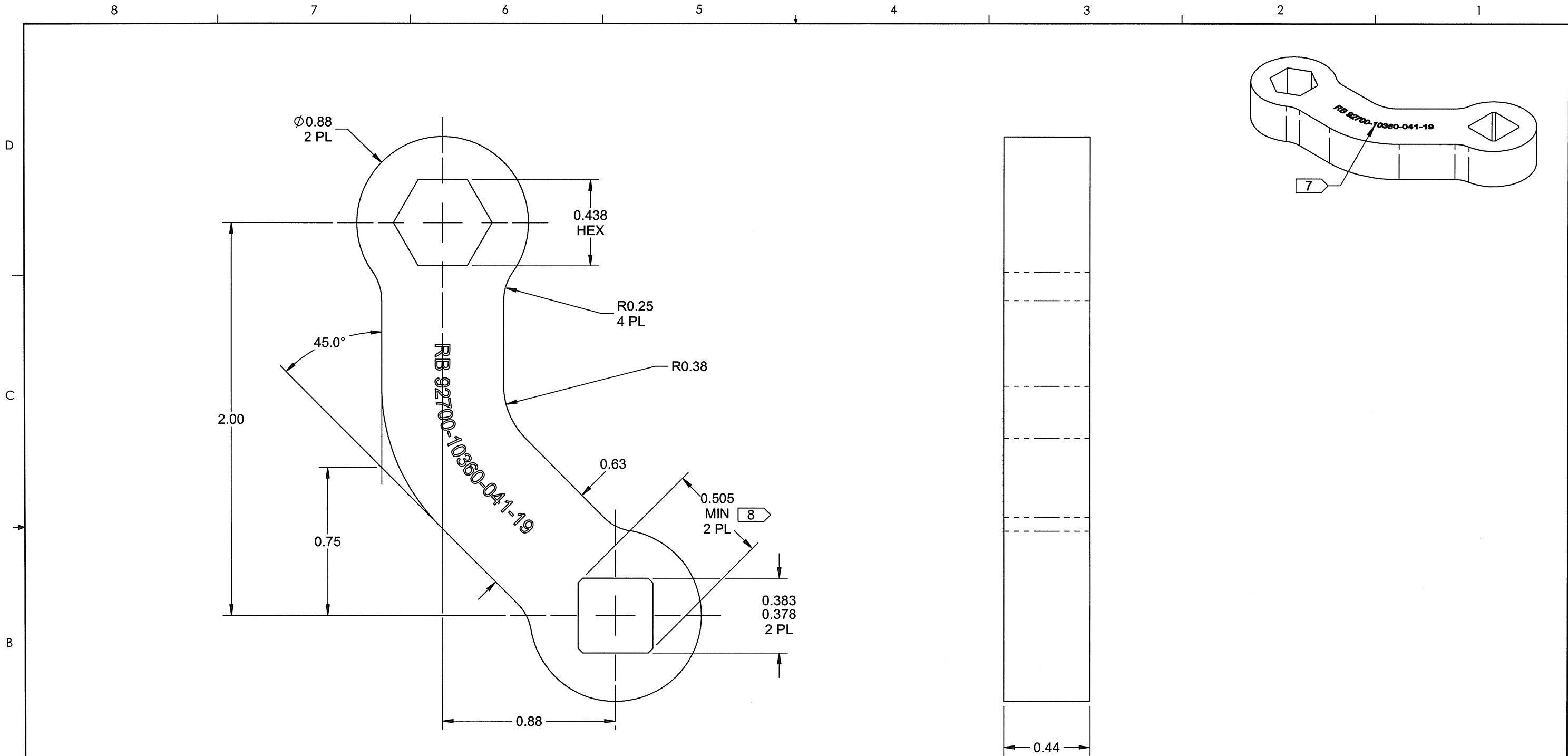
DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. B
MFG. APPR.	DP	<b>RB 92700-10360-041</b>	SHEET 18 OF 21
APPROVED	VP	TITLE	SCALE
DATE 1/22/2019		<b>ADAPTER KIT</b>	NTS
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RB 92700-10360-041-18 ANGLED TORQUE ADAPTER 1

NOTES:  
1) MATERIAL: O1  
2) HEAT TREAT: RC 40-50  
3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: 0.005" TO 0.010"  
7) IDENTIFICATION: MACHINE ENGRAVE P/N AS SHOWN  
8) BROACH CORNERS CAN BE RELIEVED WITH 1/16" DRILL DIA. IF NECESSARY  
9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

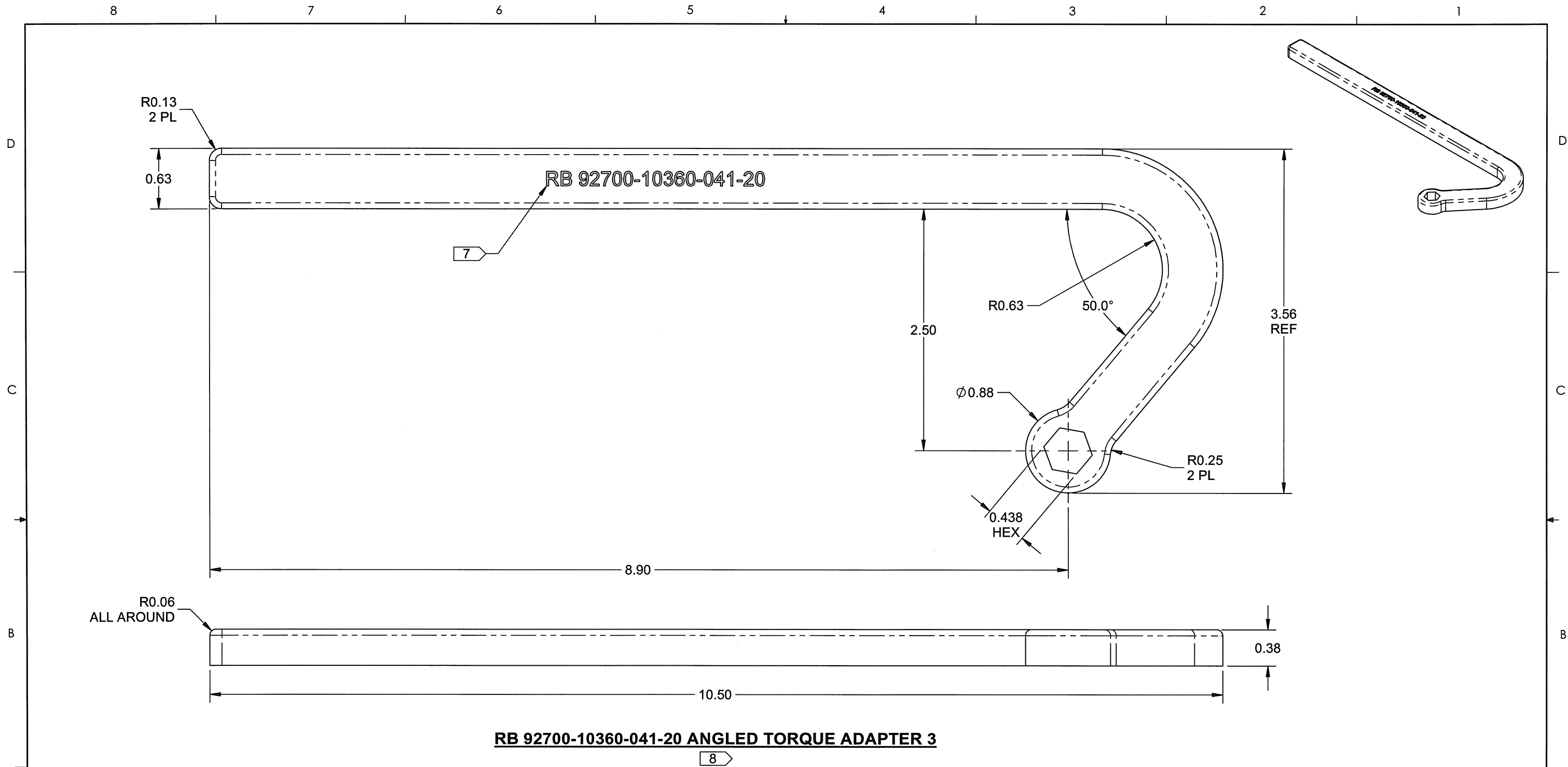
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. B
MFG. APPR.	DP	RB 92700-10360-041	SHEET 19 OF 21
APPROVED	VM	TITLE	SCALE
DATE 1/22/2019		ADAPTER KIT	NTS
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RB 92700-10360-041-19 ANGLED TORQUE ADAPTER 2

NOTES:  
1) MATERIAL: O1  
2) HEAT TREAT: RC 40-50  
3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: 0.005" TO 0.010"  
7) IDENTIFICATION: MACHINE ENGRAVE P/N AS SHOWN  
8) BROACH CORNERS CAN BE RELIEVED WITH 1/16" DRILL DIA. IF NECESSARY  
9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. B
MFG. APPR.	DP	RB 92700-10360-041	SHEET 20 OF 21
APPROVED	VP	TITLE	SCALE
DATE 1/22/2019		ADAPTER KIT	NTS
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**RB 92700-10360-041-20 ANGLED TORQUE ADAPTER 3**

NOTES:  
1) MATERIAL: O1  
2) HEAT TREAT: RC 40-50  
3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: 0.005" TO 0.010"  
7) IDENTIFICATION: MACHINE ENGRAVE P/N AS SHOWN  
8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. B
MFG. APPR.	DP	<b>RB 92700-10360-041</b>	SHEET 21 OF 21
APPROVED	<i>VP</i>	TITLE	SCALE
DATE <b>1/22/2019</b>		<b>ADAPTER KIT</b>	NTS
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